



NOTE
ALL HOLES IN WEB - TOP TIER $\frac{15}{16}$ " FOR $\frac{3}{4}$ " RIVETS EXCEPT AS NOTED

FLANGE PUNCHING
NOT SYMMETRICAL
ABOUT C

GAUGE LINE IN FLANGE $\frac{15}{16}$ "
ALL HOLES $\frac{15}{16}$ " FOR $\frac{3}{4}$ " BOLTS
WITH BEVEL WASHERS

NOTE
ALL HOLES IN WEB - TIER #2 $\frac{15}{16}$ " FOR $\frac{3}{4}$ " BOLTS EXCEPT AS NOTED

NOTE:-
FOR TIERS NO. 3-4 & 5 SEE DRWG. NO. 3556-17
" SECTIONS & DETAILS "

